

HQ-TC-103-ST Work Order for Twin Cam 103 Sport Touring (10.5:1 compression)

There are some options and choices on this work order. Simply draw lines through the options or choices not required.

HEAD WORK

- 1) HVP-TC **Your heads completely reworked, ready to bolt back on.**
 - HVP-TC-MCR **(as above with mechanical compression releases installed)**
 - HVP-TC-ECR **(machined for HD electronic compression releases. not supplied)**
- 2) HQ-4527 **Gaskets, head, .027" thick MLS type**
- 1) HQ-HEAD-BOARD **Fin Protector (heads bolted to this for shipping)**

CYLINDER WORK

- 1) HQ-7100-K **Bore stock (3.750") TC cylinders to 3.875"**
- 1) HQ-8-5164 **Pistons, forged 3cc domes**
- 1) HQ-CYL-BOARD **Fin Protector (cylinders bolted to this for shipping)**

RECOMMENDED PARTS

- 1) HQ-4055 **Pushrods, adjustable EZ install type**
- 4) HQ-4225 **Hydraulic lifters, Black Ops type**
- 1) 17033-99 **James rocker cover gasket and seal set**

Cam Choices as per drive type and year.

- 1) HQ-TC-575 **Cam, chain drive 1999-06 models (except 2006 Dyna)**

OR
- 1) HQ-TC-575-G **Cam, gear drive 1999-06 models (except 2006 Dyna)**
- 1) AP-288901 **Kit, gear drive install**
- 1) AP-288908 **Kit, gear drive, 1999-06 (except '06 Dyna)**

OR
- 1) HQ-TC-575-HC **Cam, chain drive, 2007-up models (and 06' Dyna)**

Additional options for carburetor equipped models

- 1) HQ-7025-A **Port, intake manifold (send us your manifold)**
- 1) HQ-6100 **Ignition, preprogrammed for 1999-03 models**

OR
- 1) HQ-6104 **Ignition, preprogrammed for 2004 & later**

Optional Parts (not required)

- 1) HQ-32679 **Show off your build with a Head Quarters timing cover**
- 1) HQ-4600 **Roller Rockers**

If you are a regular customer just provide us with your shop name and day time phone number so we can find your account for address purposes.

If you are a new shop or customer please fill in all the blanks.

Name _____

Address _____

City _____ **State/Prov** _____

Country _____ **Postal/Zip Code** _____