HQ-TC-113-ST Work Order for Twin Cam 113 Sport Touring (10.5:1 compression)

There are some options and choices on this work order. Simply draw lines through the options or choices not required.

HEAD WORK

1) HVP-TC Your heads completely reworked, ready to bolt back on.
HVP-TC-MCR (as above with mechanical compression releases installed)
HVP-TC-ECR (machined for HD electronic compression releases. not supplied)
1) HQ-HEAD-BOARD Fin Protector (heads bolted to this for shipping)

CYLINDER WORK

1) HQ-7100-C Bore stock (4.060") TC cylinders to 4.065"
1) HQ-8-62873 Pistons, forged dished top
1) HQ-CYL-BOARD Fin Protector (cylinders bolted to this for shipping)

RECOMMENDED PARTS

1) HQ-4055 Pushrods, adjustable EZ install type
4) HQ-4225 Hydraulic lifters, Black Ops type
1) 17033-99 James rocker cover gasket and seal set

Cam Choices as per drive type and year.

1) HQ-TC-575 Cam, chain drive 1999-06 models (except 2006 Dyna)
OR
1) HQ-TC-575-G Cam, gear drive 1999-06 models (except 2006 Dyna)
1) AP-288901 Kit, gear drive install
1) AP-288908 Kit, gear drive, 1999-06 (except '06 Dyna)
OR
1) HQ-TC-575-HC Cam, chain drive, 2007-up models (and 06' Dyna)

Additional options for carburetor equipped models

1) HQ-7025-A Port, intake manifold (send us your manifold)
1) HQ-6100 Ignition, preprogrammed for 1999-03 models
OR
1) HQ-6104 Ignition, preprogrammed for 2004 & later

Optional Parts (not required)

1) HQ-32679 Show off your build with a Head Quarters timing cover
1) HQ-4600 Roller Rockers

If you are a regular customer just provide us with your shop name and day time phone number so we can find your account for address purposes.
If you are a new shop or customer please fill in all the blanks.

Name_____

Address_____

City_____**State/Prov**_____

Country_____**Postal/Zip Code**_____